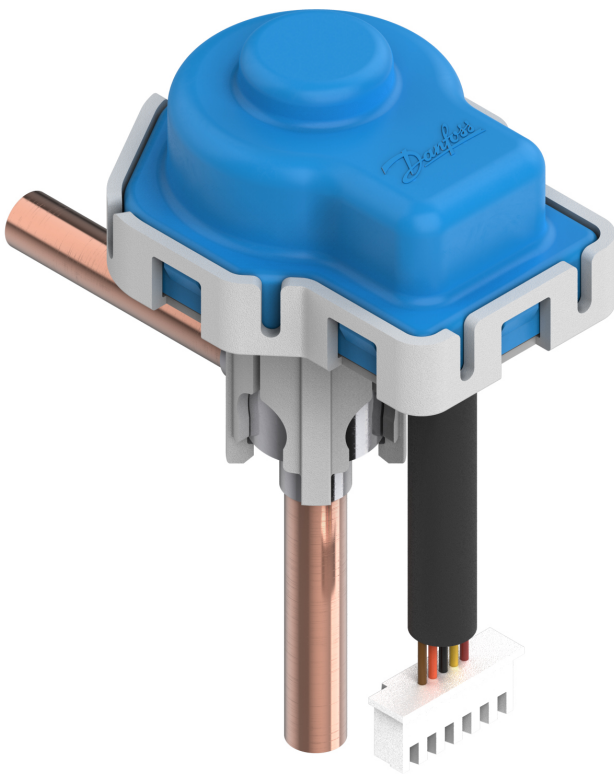


## Data Sheet

# Electric expansion valve Type **ETS 5M**

For liquid injection into evaporators



ETS 5M is a compact and lightweight stepper motor driven electric expansion valve with a high level of reliability, and it provides a precise solution for expansion and flow control in a wide range of refrigeration and air conditioning systems.

The portfolio is available with a wide capacity range and is designed for use with fluorinated refrigerants.

ETS 5M can be applied for applications i.e VRF, IT cooling, Heatpump, Mini Chiller, Bus / Transport application in single/biflow operation.

Valve operation is by means of a uni-polar motor, and as such it is compatible with a number of electronic controllers from Danfoss or third-party vendors. With an EKE1 series/EIM 336 superheat controllers and AKS sensor, a superheat accuracy better than  $\pm 0.5$  K can be obtained.

**Features**

- Low flow noise and operation noise.
- Optimized valve flow characteristic.
- Accurate valve control, also at low opening degrees.
- Bi-flow, with full performance in both flow directions.
- Higher degree of freedom of installation orientation.
- Future-proof regarding refrigerants.
- Compatible with existing valve drivers.
- Largest nominal capacity, R410A : 20.6 kW, 5.8 TR.

## Portfolio overview



ETS 5M is a system product whose function is controlled through a Danfoss electronic controller, or a third party vendor electronic controller that is compatible with the ETS 5M as to control functionality and connections.

Danfoss recommends the use of the EKE1 series / EIM 336 superheat controller together with ETS 5M. (See separate data sheet on EIM 336 for details). with EKE1 series / EIM 336 or similar Danfoss electronic controllers, a superheat accuracy better than 0.5 K can be obtained.

The electronic controller requires precise temperature input from a temperature sensor (refrigerant temperature) and precise pressure inputs (evaporator pressure) from a pressure transmitter.

## System product

**Table 1: Electronic controllers for ETS 5M**

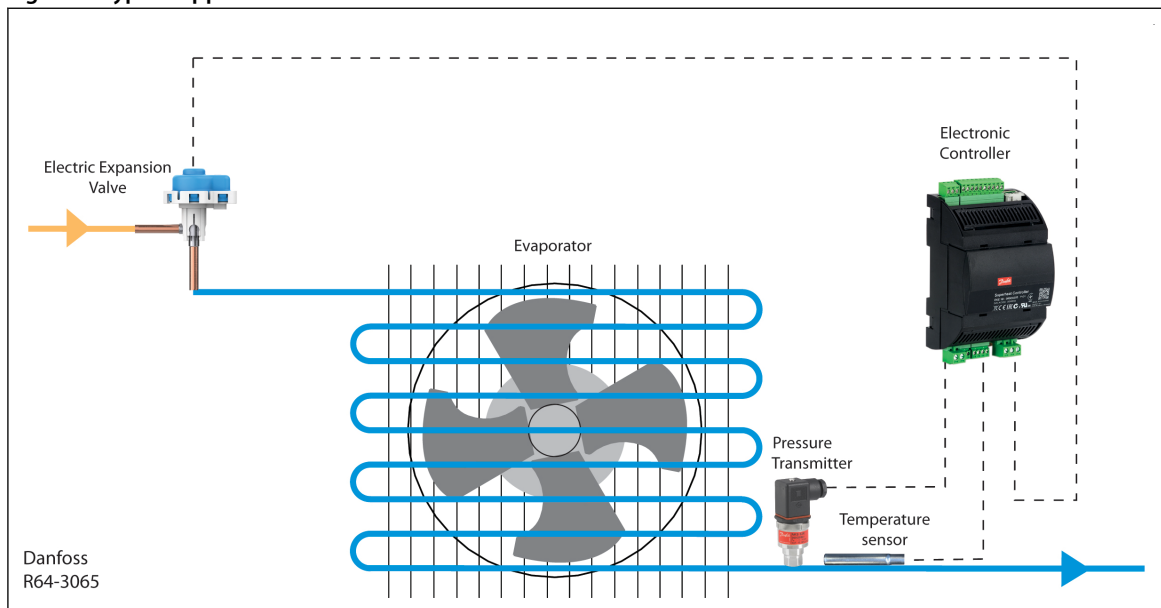
EIM 336 Superheat controller	EKE 1 series superheat controllers (EKE 1B is shown)
	
EIM 336 is designed as a controller on a pcb, i.e. must be built into a suitable cabinet before use.	EKE superheat controllers are for DIN rail mounting, and comes in three versions with different combinations of inputs and output relays and different functionality.

**Table 2: Sensors and other products for ETS 5M**

Pressure transmitter (DST P110 shown)	EKF 1A/2A Stepper Valve Driver	EKE 2U Backup power module
		
DST P110 is a digital ratiometric pressure transmitter. Depending on controller type, other ratiometric pressure transmitters can be used as well (e.g. AKS 32R).	EKF series is an economical stepper valve driver that translates analog signal provided by master controller to valve driving sequence .	EKE 2U Backup power module ensures sufficient power in case of power failures to the controller to ensure closure of the electronic valves.

## Applications

Figure 1: Typical application of ETS 5M



## Media

ETS 5M is designed for use with fluorinated refrigerants with suitable lubricants.

**Table 3: ETS 5M media data**

Media data	Value
Refrigerants	R410A, R32 R290, R22, R454C, R515B, R1234ze, R452B, R1234yf, R452A, R454B, R454A, R455A, R449A, R407C, R134a, R407H, R513A, R449B, R404A, R448A, R463A
Refrigerants oil	POE, MO

**NOTE:**

For flammable refrigerants (R454C, R454A, R1234ze, R290, R32, R452B, R454B, R455A, R1234yf):

- This product is validated in accordance to ATEX, EN 378, ISO 5149, ASHRAE 15, IEC 60335-2-x or equivalent standards.
- Ignition risk is evaluated in accordance to ISO 5149 and IEC 60335.
- See safety note below.

**NOTE:**

- The product can be applied on systems with R454C, R454A, R1234ze, R290, R32, R452B, R454B, R455A, R1234yf as the working fluid.
- For countries where safety standards are not an indispensable part of the safety system Danfoss recommend the installer to get a third party approval of the system containing flammable refrigerant.
- Note, please follow specific selection criteria stated in the datasheet for these particular refrigerants.
- The valve must only be used in closed circuit refrigeration system, where no oxygen is present acc. EN 378, ISO 5149 ASHRAE 15 or IEC 60335-2-x or equivalent standards.

## Product specification

### Design

The ETS 5M Electric expansion valves open and close to regulate refrigerant flow by means of a screw, whose rotating motion is transformed into linear motion. This occurs by the rotation of a magnetneedle valve assembly which moves when electrical signals are applied to the surrounding coil. Within the coil structure, there are different winding configurations, and the polarities are changed by the electrical signals applied.

By application of the appropriate combination of signals, in the form of pulses, the coil forces the rotor of the valve to move in a stepwise fashion. Application of multiple pulses will make the valve mechanism move through a series of steps in the chosen direction, in order to set the valve with the required opening degree.

### Pressure and temperature data

Table 4: Pressure and temperature data in SI and Imperial units

Data	Value [SI units]	Value [IMP. units]
Max working pressure (MWP)	45.5 barg	660 psig
Burst pressure	5 x MWP	5 x MWP
Maximum operating pressure differential (MOPD) <sup>(1)</sup>	A→B 35 barg B→A 35 barg	A→B 508 Psig B→A 508 Psig
Ambient temperature	-10 - 60 °C	-14 - 140 °F
Ambient relative humidity	Max. 95 % RH	Max. 95 % RH
Fluid temperature range, normal flow A→B <sup>(1)</sup>	-8 - 70 deg C (on valve inlet) -30 - 28 deg C (on valve outlet)	18 - 158 deg F (on valve inlet) -22 - 82 deg F (on valve outlet)
Fluid temperature range, reverse flow B→A <sup>(1)</sup>	20 - 50 deg C (on valve inlet and outlet)	68 - 122 deg F (on valve inlet and outlet)

<sup>(1)</sup> A = Valve inlet  
B = Valve outlet

### Environmental conditions

Table 5: Environmental conditions

Environmental conditions	Value
Max. Internal leakage @10 bar, A-> B and B->A <sup>(1)</sup>	< 150 cm <sup>3</sup> /min
Mechanical noise	< 60 dB(A)
Enclosure rating IP (Valve and coil combined)	IP 66
Insulation class	B
Insulation resistance	>100 MΩ
Storage temperature range [°C]	-30 - 70 °C / -22 - 158 °F
Relative humidity	Max. 95 % RH

<sup>(1)</sup> A = Valve inlet  
B = Valve outlet

### Flow characteristics

Air flow characteristics are provided for ETS 5M20 with normal and reverse flows.

Figure 2: Normal flow A -> B

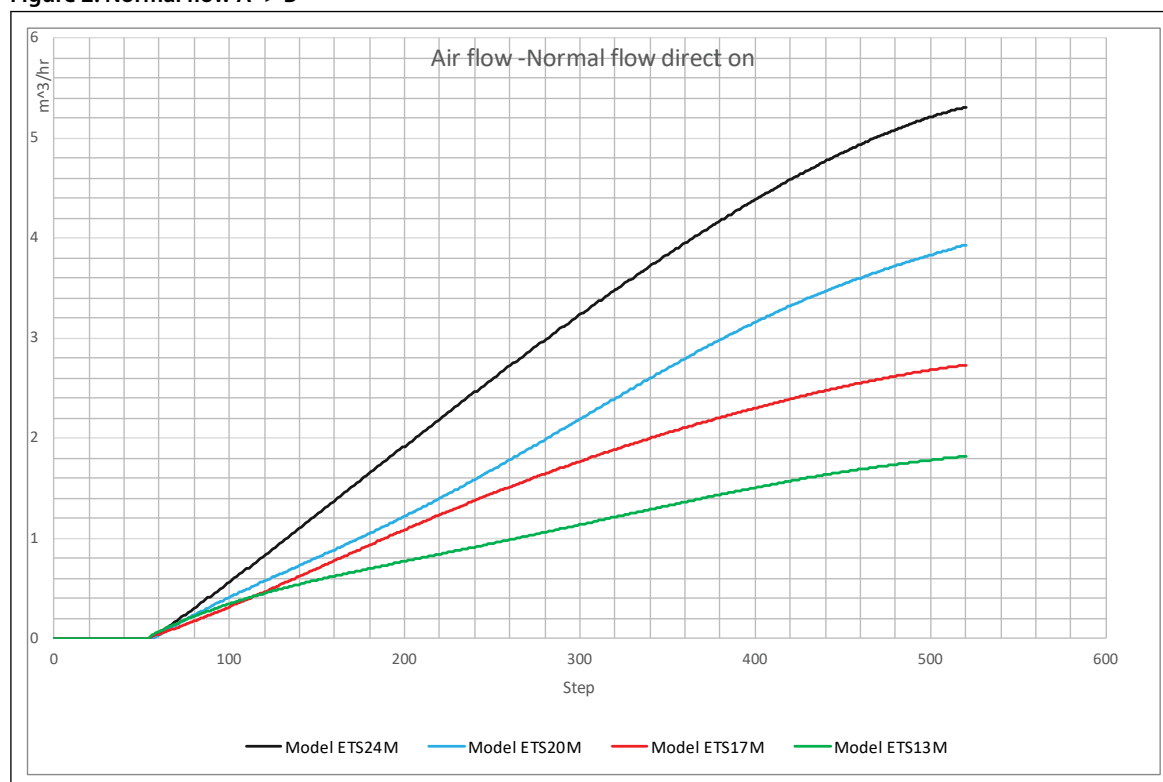
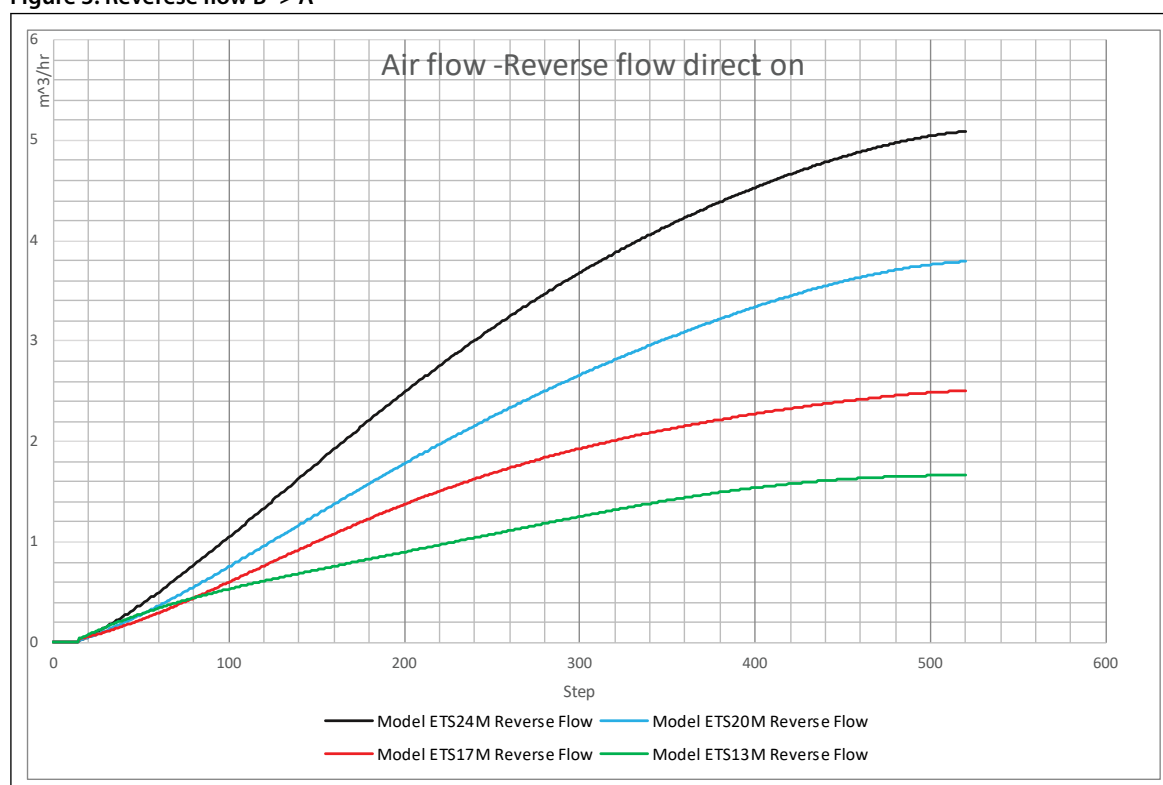


Figure 3: Reverse flow B -> A



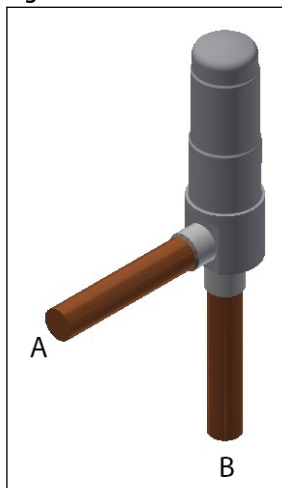
### Flow characteristics

- Measured at 1 barg differential pressure.
- Air flow provided in m³ /hour (Y axis).
- Valve position provided by pulses in half steps (X axis).

## Mechanical configuration options

ETS 5M is an angleway valve designed with a valve body in steel and ODM or ODF solder connections in copper, with inlet and outlet sizes 1/4 in or 5/16 in.

Figure 4: ETS 5M inlet and outlet configuration



<b>A</b>	Inlet
<b>B</b>	Outlet

The copper connections are highly configurable and can be produced with the following shapes.

Table 6: Connection configuration

Shape L	Shape L	Shape h	Shape h	Shape u
1/4 in	5/16 in	1/4 in	5/16 in	1/4 in
ODM	ODM	ODM	ODM	ODF

### NOTE:

Not all combinations of sizes and configurations are available. The table shows currently available configurations

Table 7: Mechanical configuration options

<b>L Shape</b>	ODF with straight connectors
<b>L Shape</b>	ODM with straight connectors
<b>h Shape</b>	ODF with elbow inlet and straight outlet
<b>h Shape</b>	ODM with elbow inlet and straight outlet
<b>u Shape</b>	ODF with straight inlet and elbow outlet
<b>u Shape</b>	ODM with straight inlet and elbow outlet

## Electrical connection

Electrical connection is via a fixed cable in a number of lengths from the coil to the controller. Cables up to 2.7 cm length are available with a JST XHP-5 / JST-XHP6 connector. See ETS 5M coil [Ordering](#) for details.

## Electrical and motor specifications

Valve operation is by means of a uni-polar motor, designed as a separate coil that clicks onto the valve body.

## Electric expansion valve, Type ETS 5M

**Table 8: Electrical and motor specifications**

Electrical and motor specifications	Value
Motor type	Uni-polar coil
Nominal voltage	12 V +10% / -15%
Coil resistance@ 20 °C	50 Ohm ± 10%
Rated current	0.26 A RMS
Power consumption	4.1 W
Holding current after each sequence of steps	Min. 30 ms, max. 1 s
Permanent holding current	Not allowed
Recommended excitation method	1- 2
Possible, but not recommended excitation method	2- 2
Number of pulses	480 half-step pulse
Nominal pulse rate	31 pulses per second (PPS)
Maximum duty cycle (30s)	50 %
Insulation resistance	> 100 MΩ
Dielectric strength	< 5 mA

## Stepper motor switch sequence

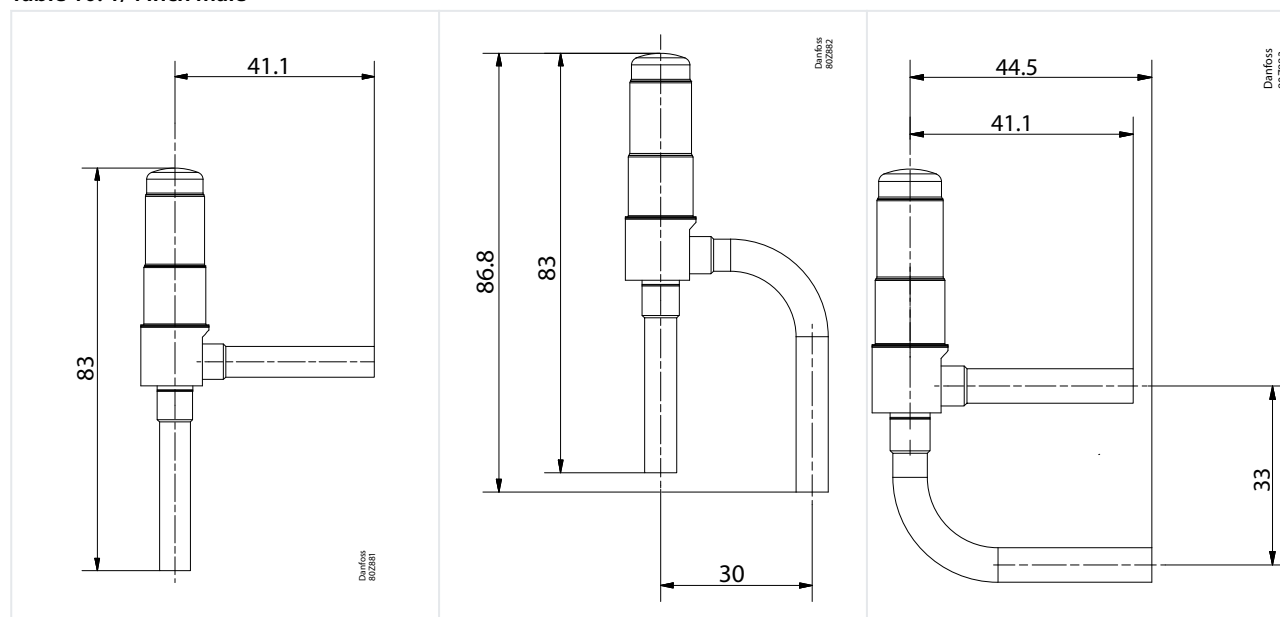
The stepper motor opens and closes as outlined in the table, opening moving down the table, closing moving the opposite direction.

**Table 9: Stepper motor open and close sequence**

	Yellow (A)	Orange (A1)	Black (B)	Brown (B1)	Red (Com)	
Valve opening ↓	ON	OFF	OFF	OFF	0	Valve closing ↑
	ON	OFF	ON	OFF	0	
	OFF	OFF	ON	OFF	0	
	OFF	ON	ON	OFF	0	
	OFF	ON	OFF	OFF	0	
	OFF	ON	OFF	ON	0	
	OFF	OFF	OFF	ON	0	
	ON	OFF	OFF	ON	0	

## Dimensions (in mm)

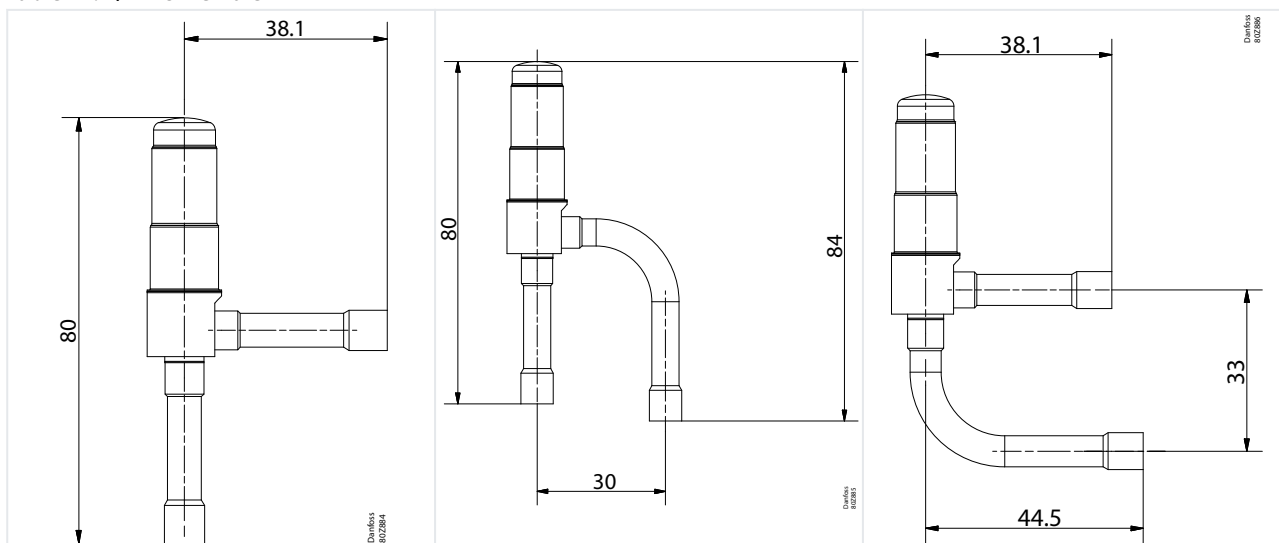
**Table 10: 1/4 inch male**



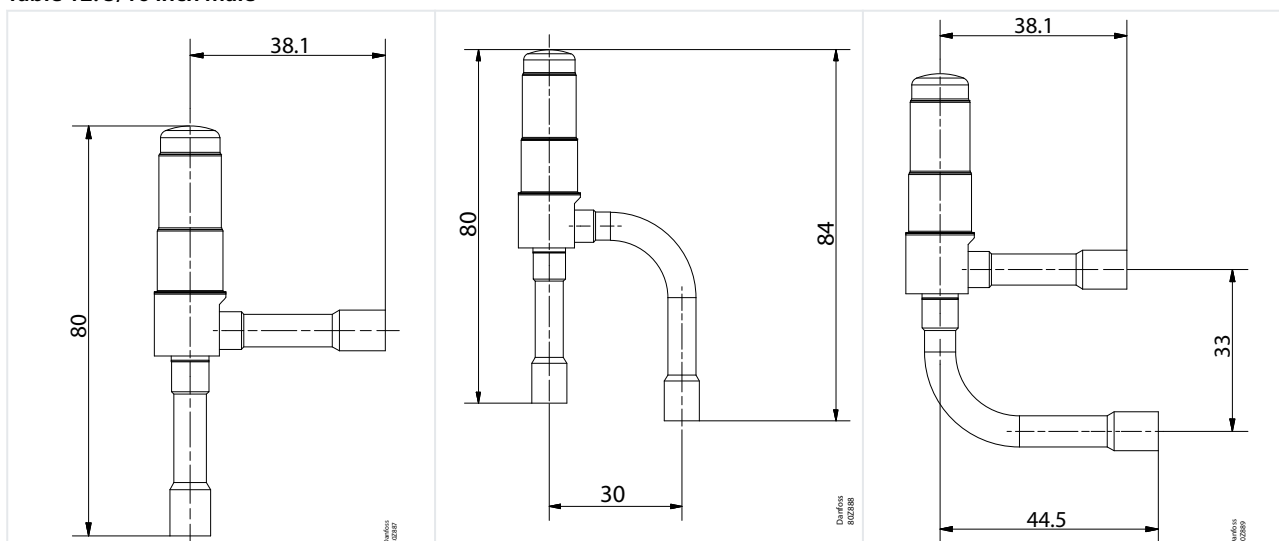


# Electric expansion valve, Type ETS 5M

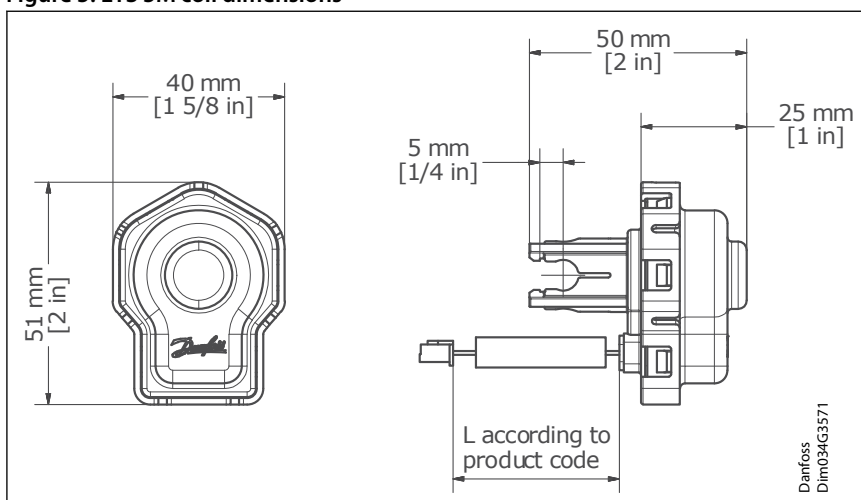
**Table 11: 1/4 inch female**



**Table 12: 5/16 inch male**



**Figure 5: ETS 5M coil dimensions**




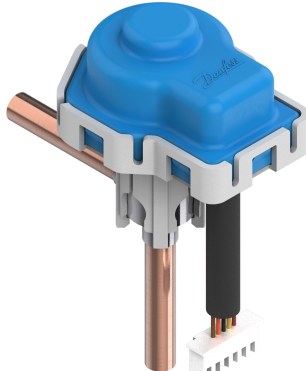
## Ordering

Being highly configurable, ETS 5M can be delivered with a number of different mechanical connections according to requirements. This includes design configuration shape types L, h and u. See ordering details below.

## Parts program

ETS 5M is a parts program consisting of a valve body and a separate uni-polar motor coil (ETS 5M coil). Each component is purchased separately.

Table 13: 5/16 inch male

ETS 5M valve body, with L connection configuration	ETS 5M coil (stator)
	

Besides using the ETS SM coil as spare part, ETS 5M valve is hermetic and cannot be taken apart, there are no other spare parts.

## Valve body, standard code

### Valve body ordering data

Table 14: ETS 5M valve body

Type	Design config. shape	Orifice size	Conn. type	Inlet x Out-let	Rated cap. R410A	Rated cap. R410A	Pack format	Qty/ pack	Code no
		[mm]		[in]	[kW]	[TR]			
ETS 5M13	L	1.3	Solder, ODM	1/4 x 1/4	8.9	2.52	Multi-pack	20 pc	034G6204
ETS 5M17	L	1.65	Solder, ODM	1/4 x 1/4	12.5	3.54	Multi-pack	20 pc	034G6207
ETS 5M20	L	2.0	Solder, ODM	1/4 x 1/4	16.7	4.74	Multi-pack	20 pc	034G6209
ETS 5M20	L	2.0	Solder, ODM	5/16 x 5/16	16.7	4.74	Industrial pack	40 pc	034G6210
ETS 5M20	L	2.0	Solder, ODM	5/16 x 5/16	16.7	4.74	Multi-pack	20 pc	034G6211
ETS 5M24	L	2.4	Solder, ODM	1/4 x 1/4	20.6	5.84	Multi-pack	20 pc	034G6212
ETS5M13	u	1.3	Solder, ODF	1/4 x 1/4	8.9	2.52	Industrial pack	40 pc	034G6205
ETS 5M13	u	1.3	Solder, ODF	1/4 x 1/4	8.9	2.52	Multi pack	20 pc	034G6206
ETS 5M17	h	1.65	Solder, ODM	1/4 x 1/4	12.5	3.54	Multi pack	20 pc	034G6208
ETS 5M20	h	2.0	Solder, ODM	1/4 x 1/4	16.7	4.74	Multi pack	20 pc	034G6202
ETS 5M24	h	2.4	Solder, ODM	1/4 x 1/4	20.6	5.84	Multi pack	20 pc	034G6203
ETS 5M24	h	2.4	Solder, ODM	5/16 x 5/16	20.6	5.84	Multi pack	20 pc	034G6213



## Valve sizing using calculation software

It is strongly recommended to use Coolselector®2 to find the correct valve for your application. The software can be downloaded from the Danfoss website. You can download it from [http:// coolselector.danfoss.com](http://coolselector.danfoss.com)

## Electric expansion valve, Type ETS 5M

### ETS 5M coil

Coils for ETS 5M are dedicated for the product.

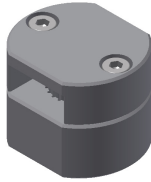

Table 15: Coils for ETS 5M

Type	Cable length	Cable length	Electrical connector	Pack format	Qty/pack	Cade no.
	[m]	[in]				
ETS 5M	0.70 m	27.55	JST XHP-5	Industrial pack	40 pc	034G3805
ETS 5M	0.70 m	27.55	JST XHP-5	Multi pack	20 pc	034G3806
ETS 5M	1.00 m	39.37	JST XHP-6	Multi pack	20 pc	034G3804
ETS 5M	1.50 m	59.06	JST XHP-5	Multi pack	20 pc	034G3801
ETS 5M	2.70 m	106.30	JST XHP-5	Multi pack	20 pc	034G3802
ETS 5M	2.70 m	106.30	JST XHP-5	Industrial pack	24 pc	034G3807
ETS 5M	2.70 m	106.30	JST XHP-6	Multi pack	20 pc	034G3808

### Accessories

#### Tools for servicing of ETS 5M

Table 16: Accessories for ETS 5M

Image	Accessory	Description	Code no.
	ETS 5M manual coil	Manual coil for service	034G3803
	AST-G service driver	Driver for service of the valve	034G0013

### Product identification

#### Valve body identification

Relevant product data is available on the box label and product label. On the product, information is laser engraved in 4 different fields on the steel valve body (not shown).

Figure 6: Box label, ETS 5M valve body



Table 17: Valve body, ETS 5M

Position	Inscription	Explanation
Box label	Electric exp. valve	Product title
Box label; Valve body	034G6204	Code no.
Box label; Valve body	12345N1219A	Internal production code denoting time of production

## Electric expansion valve, Type ETS 5M

Position	Inscription	Explanation
Valve body	ETS 5M	Product title
Box label; Valve body	ETS 5M17	Type and size
Box label	(Symbol drawing)	Configuration of code no.

### ETS 5M Coil identification

Relevant product data is available on the box label and product label.

Figure 7: Box label



Figure 8: Product label

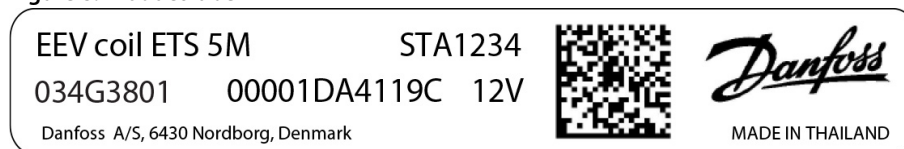


Table 18: Product label, ETS 5M coil

Position	Inscription	Explanation
Product label	EEV coil ETS 5M	Product title and Type
Box label	Coil for elec. exp. valve ETS 5M	Product title and Type
Box label; Product label	STA 1234	Internal production code denoting time of production
Product label	034G6204	Code no.
Product label	00001DA4119C	Serial no.
Product label	12 V	Rated voltage
Box label	Rated voltage: 12 V	Rated voltage
Box label	Cable: 1.5m, JST XHP-5	Cable connection specifications
Product label	(Data matrix symbol)	Machine readable data matrix
Product label	Made in Thailand	Manufacturing site acc. to EN standards
Box label	(Symbol drawing)	Configuration of code no.

## Certificates, declarations and approvals

The list contains all certificates, declarations, and approvals for this product type. Individual code number may have some or all of these approvals, and certain local approvals may not appear on the list.

Some approvals may change over time. You can check the most current status at [danfoss.com](https://danfoss.com) or contact your local Danfoss representative if you have any questions.



**Table 19: Certificates, declarations and approvals**

File name	Document type	Document topic	Approval Authority
CQC21002287020	Electrical - safety certificates		CQC

## Compliance

ETS 5M complies with:

**Table 20: Compliance table ETS 5M**

	Pressure Equipment Directive
<b>RoHS</b>	Restriction of Hazardous Substances
	Registration, Evaluation, Authorisation and Restriction of Chemicals
	CQC Approved

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